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We manufacture rubber conveyor belts
We Also Supply Idlers, Belt Cleaners,
Impact Beds, for all your Material Handling Needs

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钢丝绳芯输送带
Steel Cord Conveyor Belt

▸ Features

高强力，低延展性，使用直径小的带轮，钢丝绳张力均匀，良好的成槽性和良好的上下胶与钢丝粘合力。

High tensile strength, low extensibility, small used transmission pulley diameter, uniform steel wire rope tension, excellent troughbility and good adhesive between rubber and steel wire.

▸ Applicable

带子适用于煤炭、矿山、港口、冶金电力等邻域远距离高高速输送物料。

The belt realizes conveying a large amount of materials at long distance and at high speed in the fields of coal, mine, ports, metallurgy, electric power, chemical engineering, etc.

▸ Specification:

根据使用环境和覆盖胶性能，钢丝绳输送带具有通用，高耐磨，耐寒，阻燃等用途。

The steel cord conveying belt has the general used, high abrasion, cold-resistant and flame-retardant according to the using requirement and the performance of the cover rubber.

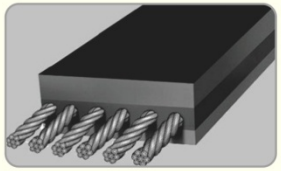
Strength:630N/m----6000N/mm
Width(mm):400mm-2500mm

型号	ST630	ST800	ST1000	ST1250	ST1600	ST2000	ST2500	ST3150	ST3500	ST4000	ST4500	……
扯断强力(N/mm)	630	800	1000	1250	1600	2000	2500	3150	3500	4000	4500	……
直径(mm)	3	3.5	4.0	4.5	5.0	6.0	7.2	8.1	8.6	8.9	9.7	……
间距(mm)	10±1.5	10±1.5	12±1.5	12±1.5	12±1.5	12±1.5	15±1.5	15±1.5	15±1.5	15±1.5	16±1.5	……
上胶厚度(mm)	5	5	6	6	6	8	8	8	8	8	8	……
下胶厚度(mm)	5	5	6	6	6	8	8	8	8	8	8	……
宽度(mm)	钢丝根数 Number of steel cord											
	ST630	ST800	ST1000	ST1250	ST1600	ST2000	ST2500	ST3150	ST3500	ST4000	ST4500	……
800	75	75	63	63	63	63	50	50	50			……
1000	95	95	79	79	79	79	64	64	64	64	59	……
1200	113	113	94	94	94	94	76	76	77	77	71	……
1400	133	133	111	111	111	111	89	89	90	90	84	……
1600	151	151	126	126	126	126	101	101	104	104	96	……
1800		171	143	143	143	143	114	114	117	117	109	……
2000			159	159	159	159	128	128	130	130	121	……

覆盖胶厚度，钢丝绳直径，钢丝间距可以根据客户要求。
生产标准有德国DIN22131，澳标，日标JISK6369，等。

● Performance of the cover rubber

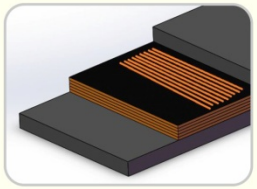
型号		性能		
		H	D	L
强力扯断强度	MPa≥	24.0	18.0	20
拉断伸长率	%≥	450	400	400
磨耗	mm^3≤	120	90	150



● Adhesive

型号	钢丝粘合力		型号	钢丝粘合力	
	老化前	老化后		老化前	老化后
ST630	60	55	ST3150	140	130
ST800	70	65	ST3500	145	140
ST1000	80	75	ST4000	150	145
ST1250	95	90	ST4500	165	160
ST1600	105	95	ST5000	175	170
ST2000	105	95	ST5400	180	175
ST2500	130	120			

单一/多层织物芯输送带
Single/Multi Textile Conveyor Belt



▶ Application

单层/多层织物芯输送带大多应用在矿山、码头、冶金、建筑、化工、电厂等。

Most of the single-layer / multi-layer fabric core conveyor belts are used in mines, docks, metallurgy, construction, chemicals, power plants and etc.

▶ Fabric Type and Abbreviations

聚酯纤维 - - - - - E
Polyester fiber

棉 - - - - - - - - C
Cotton

涤纶 - - - - - - - T
Polyester fiber

聚酰胺(尼龙) - - - P(E)
Polyamide(nylon)

芳族聚酰胺 - - - · A
Aromatic polyamide

单丝 - - - - - - - X
Single silk

▶ Stretching Strength: 10kN/m / Layer –800kN/m / Layer

宽度：300mm–2500mm　W:300mm–2500mm

盖胶厚度：1.5mm–30mm　D:1.5mm–30mm

▶ Weaving: From one to six layers

平纹、重平组织、破斜纹

Flatted, heavy flat tissue, broken twil

▶ Fabric Structure

聚酯纤维/聚酰胺(尼龙) - - - - - - - - EP
Polyester fibre/Polyamide(nylon)

棉/棉 - - - - - - - - - - - - - - - - - - CC
Cotton / Cotton

聚酯纤维/聚酰胺/聚酰胺 - - - - - - - EPP(直经直纬)
Polyester fibre/Polyamide(nylon)

尼龙/尼龙 - - - - - - - - - - - - - - - ·NN
Nylon / Nylon

涤纶/棉 - - - - - - - - - - - - - - - - - TC
Polyester / Cotton

单丝/聚酯纤维 - - - - - - - - - - - - ·XE(钢性布)
Single file/Polyester fibre

▶ Product Features and Applications

- **EP–plain weave:**

项目 project	结构 structure 经线 meridian	结构 structure 纬线 latitude	织物型号 Fabric model	厚度 thickness	拉伸强力(N/mm) 2层 2layer	3层 3layer	4层 4layer	5层 5layer	6层 6layer	覆盖胶厚度(mm) 上胶 Gum on	下胶 Gel it down	宽范围 mm	带长度 mm
EP	聚酯	尼龙	EP100	1	200	300	400	500	600	2.0--30	1.5--20	300–2500	≤300
			EP125	1	250	375	500	625	750	2.0--30	1.5--20	300–2500	≤300
			EP150	1.1	300	450	600	750	900	2.0--30	1.5--20	300–2500	≤300
			EP200	1.2	400	600	800	1000	1200	2.0--30	1.5--20	300–2500	≤300
			EP250	1.4	500	750	1000	1250	1500	2.0--30	1.5--20	300–2500	≤300
			EP300	1.6	600	900	1200	1500	1800	2.0--30	1.5--20	300–2500	≤300
			EP350	1.8	700	1050	1400	1750	2100	2.0--30	1.5--20	300–2500	≤300
			EP400	1.9	800	1200	1600	2000	2400	2.0--30	1.5--20	300–2500	≤300
			EP500	2.1	1000	1500	2000	2500	3000	2.0--30	1.5--20	300–2500	≤300
			EP630	2.4	1260	1890	2520	3150	3780	2.0--30	1.5--20	300–2500	≤300

项目 project	结构 structure 经线 meridian	结构 structure 纬线 latitude	织物型号 Fabric model	厚度 thickness	拉伸强力(N/mm) 2层 2layer	3层 3layer	4层 4layer	5层 5layer	6层 6layer	覆盖胶厚度(mm) 上胶 Gum on	下胶 Gel it down	宽范围 mm	带长度 mm
NN	尼龙	尼龙	Nn100	1	200	300	400	500	600	2.0--30	1.5--20	300–2500	≤300
			NN125	1	250	375	500	625	750	2.0--30	1.5--20	300–2500	≤300
			NN150	1.1	300	450	600	750	900	2.0--30	1.5--20	300–2500	≤300
			NN200	1.2	400	600	800	1000	1200	2.0--30	1.5--20	300–2500	≤300
			NN250	1.4	500	750	1000	1250	1500	2.0--30	1.5--20	300–2500	≤300
			NN300	1.6	600	900	1200	1500	1800	2.0--30	1.5--20	300–2500	≤300
			NN350	1.8	700	1050	1400	1750	2100	2.0--30	1.5--20	300–2500	≤300
			NN400	1.9	800	1200	1600	2000	2400	2.0--30	1.5--20	300–2500	≤300
			NN500	2.1	1000	1500	2000	2500	3000	2.0--30	1.5--20	300–2500	≤300
			NN630	2.4	1260	1890	2520	3150	3780	2.0--30	1.5--20	300–2500	≤300

织物厚度仅供参考，可依据客户需求定做。

项目 project	结构 structure 经线 meridian	结构 structure 纬线 latitude	织物型号 Fabric model	厚度 thickness	拉伸强力(N/mm) 2层 2layer	3层 3layer	4层 4layer	5层 5layer	6层 6layer	覆盖胶厚度(mm) 上胶 Gum on	下胶 Gel it down	宽范围 mm	带长度 mm
CC	棉	棉	CC–56	1.1	112	168	224	280	336	2.0--30	1.5--20	300–2500	≤300
TC	涤棉	棉	TC–70	1.0	140	210	280	350	420	2.0--30	1.5--20	300–2500	≤300

- **Fabric Model Selection:**

	EP 经线 meridian	EP 纬线 latitude	NN 经线 meridian	NN 纬线 latitude	CC 经线 meridian	CC 纬线 latitude	TC 经线 meridian	TC 纬线 latitude
抗拉性 Tensile resistance	普通 ordinary	好 good	很好 Very good	好 good	好 good	普通 ordinary	好 good	普通 ordinary
柔韧性 Flexibility	好 good	很好 Very good	很好 Very good	很好 Very good	好 good	好 good	好 good	好 good

耐热耐高温输送带

Heat Resistant High Temperature Conveyor Belt

▶ Features

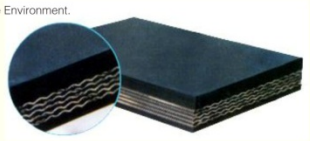
东南牌耐热输送带主要为运送高温物品特别设计的。具有极佳的耐热性，能使输送带在高温的输送过程中与严苛的环境下，能保持良好的抗老化性能，提升带子的使用寿命。

The Southeast brand heat resistant conveyor belt is specially designed for conveying the high-temperature materials, has excellent heat resistance, and can still keep excellent ageing resistance under the severe environment in the high temperature conveying process, prolong service life.

▶ Application

冶金、水泥厂、铸造厂、肥料厂、高温环境输送等。

Metallurgy, Cement Plant, Fertilizer Factory, And High-temperature Environment.



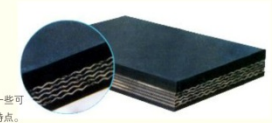
• Technical Data:

项目			级别				
			T1	T2	T3	T4	T5
			试验温度				
			≤100℃	≤125℃	≤150℃	≤175℃	≤300℃
			允许变化范围				
硬度		老化前后差值	+20	+20	±20	±20	±25
		老化后最大值	85	85	85	85	70
拉伸强度		性能变化率	-25	-30	-40	-40	-50
		老化后最小值	12	10	5	5	5
拉伸伸长率		老化后变化率	-50	-50	-55	-55	-60
		老化后最小值	200	200	180	180	150
粘合强度	上胶与布层	在耐热温度下平均值	≥2.1				
		在耐热温度下最小值	1.7				
	布层之间	在耐热温度下平均值	≥2.1				
		在耐热温度下最小值	1.7				
	下胶与布层	在耐热温度下平均值	≥2.1				
		在耐热温度下最小值	1.7				

注：以上参数仅作为输送带选型用，最终解释权归东南所有。

耐油输送带

Oil Resistant Conveyor Belt



▶ Features

耐油输送带由丁腈胶为主体材料。具有比较好的耐油性，用于输送含物料，以及一些可能体现油性，化学溶剂的场合使用。东南的产品具有体积变化率低，强度保持率高等特点。

Southeast oil resistant conveyor belt is used in greasy situation, conveying oily materials such as mineral oil, vegetable oil.animal oil, organic solvent in food processing plants or chemical factories.

• Cover Rubber Oil Resistant Testing

项目	测试条件			膨胀率，%	
	ASTM 471	渗透温度，℃	渗透时间，h	L	D
1	IRM901	70±2	70±1	+20	-5
2	IRM902	70±2	70±	+50	+5
3	IRM903	100±2	22±0.25	+50	+5

注：测试耐油性能时选择上一项即可。

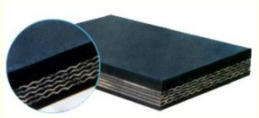
耐寒输送带

Cold Resistant Conveyor Belt

▶ Features

东南牌耐寒输送带的设计，专为在冷冻仓库或者户外寒冷地区输送之用。在零下60℃的环境下，仍可保持正常的运输。

The Southeast brand cold-resistant conveyor belt is specially designed for conveying the cold materials or working in the cold regions outside, can still keep normally conveying the materials under the environmental condition of 60℃.



▶ Application

冷冻厂以及高纬度地区。根据耐寒性可分为c1和c2两种级别。c1适用环境温度为-45℃-50℃，c2适应环境温度为-60℃-50℃。

Refrigeration plant and high latitude area.

The cold-resistant conveying belt is divided into two classes ,C1 and C2:

C1 class belt is applicable to environment temperature from -45 ℃ to +50 ℃ and C2 class belt is to -60---+50 ℃.

级别	强力 . Mpa	拉断伸长率，%	磨耗量，mm^3
L	≥14.0	≥350	≥200
D	≥16.0	≥350	≤160

注：L-普通耐油条件下；D-高耐磨耐油条件下。

以上数据仅作为输送带选型用，最终解释权归浙江东南橡股份有限公司所有。

一般用途织物芯阻燃输送带

Flame Retardant Conveyor Belt For Fabric Core

▶ Features

以独特的配方和设计能使输送带在煤矿井上、热电厂等易燃环境下使用持续工作。

With unique formula and design, the conveyor belt can be used continuously in flammable environments such as coal mines and thermal power plants.

▶ Technical Data

骨架材料采用特种阻燃结构。

The skeleton material adopts a special flame retardant structure.

▶ Application

水泥厂、铸造厂、铁矿石场、钢铁厂。

Cement factory, Foundry factory, iron ore factory steel plant.

• Overlay Performance:

型号	拉伸强度，MPa	拉断伸长率，%	磨耗量，mm^3
	≥18	≥450	≤200
	≥14	≥400	≤250

• Safety Features:

型号	阻燃等级	
	K2	K3
持续的时间	6个试样燃烧时间不超过45秒，单个不超过15秒。	3个试样平均燃烧时间不超过60秒。
防静电性	≤$3x10^8$ Ω	
再燃性	不允许复燃。	

耐酸碱输送带

Chemical Resistant Conveyor Belt

▶ Features

具有良好的抗化学腐蚀性能。

Excellent chemical resistance performance.

▶ Application

化工厂、化肥厂、造纸厂等。

Chemical plant, chemical fertilizer plant, paper-making factory.

▶ Technical Data

覆盖层的物理性能在热空气加速老化试验(试验条件70℃x96h)。

Physical property of cover rubber under hot air accelerated aging test (test condition: 50℃*96h).

项目	拉断强度 MPa	拉断伸长率 %	磨耗量 mm^3	硬度 (°)
老化前性能	≥14.0	≥400	≤250	60+10/-5
老化后性能	≥12.0	≥340	-	65+10/-5

注：当覆盖层厚度为0.8mm-1.6mm时，试样厚度可以是切出的最大厚度。此时，拉伸强度和拉断伸长率允许比表中值低15%。

类别	浸泡溶液	浓度	浸泡条件	浸泡前后性能变化率	
			温度x时间	体积膨胀率	强度变化率
A1	盐酸	18%	50℃x96h	≥10%	-10%≤
A2	硫酸	50%	50℃x96h	≥10%	-10%≤
A3	氢氧化钠	48%	50℃x96h	+10%以下	-10%以内

花纹输送带 (可定制各类花纹)

Chevron Conveyor Belt

▶ Application

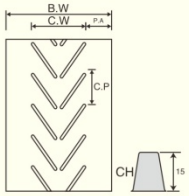
在煤矿，矿山，电力行业，冶金行业，化工，轻工，粮食等物料输送广泛使用。

Widely used in conveying materials in coal mine, mining, electric power industry, metallurgy industry, chemical industry, light industry, grain, etc.

▶ Features

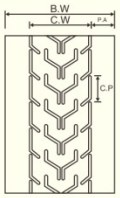
输送角度为0°–45°，花纹输送带可以防止物料下滑，改善输送效率。

The transmission angle is 0° –45°, and the pattern conveyor belt can prevent the material from falling and improve the transmission efficiency.



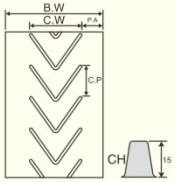
型号:C15 P380/P600，开口V带 剖面高度:15mm

C.H(mm)	C.W(mm)	C.P(mm)	B.W(mm)
15	380	250	400–850
15	600	250	700–1200



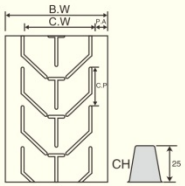
型号:C17 P440/P750，剖面高度:15mm

C.H(mm)	C.W(mm)	C.P(mm)	B.W(mm)
17	440	330	500–650
17	950	330	1000–1200



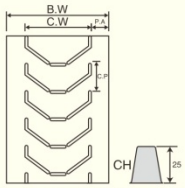
型号:C15 V330/V450，闭口V带 剖面高度:15mm

C.H(mm)	C.W(mm)	C.P(mm)	B.W(mm)
15	330	250	400–650
15	450	300	500–800
15	610	250	650–900
15	710	250	750–1000



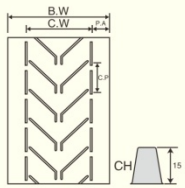
型号:C25 P450/P550，剖面高度:25mm

C.H(mm)	C.W(mm)	C.P(mm)	B.W(mm)
25	450	250	500–800
25	550	250	650–1200



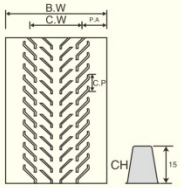
型号：C25 P750，开口U 剖面高度：25mm

C.H(mm)	C.W(mm)	C.P(mm)	B.W(mm)
25	750	330	1000–1200



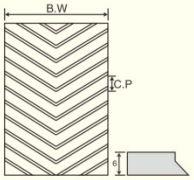
型号:C15 P540，剖面高度:15mm

C.H(mm)	C.W(mm)	C.P(mm)	B.W(mm)
15	540	250	600–800



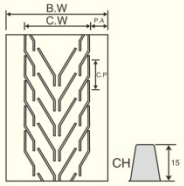
型号：C15 P600，剖面高度：15mm

C.H(mm)	C.W(mm)	C.P(mm)	B.W(mm)
15	600	200	1000–1500



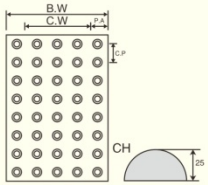
型号：6V 剖面高度：6mm

C.H(mm)	C.W(mm)	C.P(mm)	B.W(mm)
6	300–1200	100	300–1600



型号:C15 P620/P720，剖面高度:15mm

C.H(mm)	C.W(mm)	C.P(mm)	B.W(mm)
15	620	250	650–800
15	720	250	750–1000



型号:C25 P508，剖面高度:25mm

C.H(mm)	C.W(mm)	C.P(mm)	B.W(mm)
25	508	250	550–900
25	660	250	680–1200

波形挡边输送带
Sidewall Conveyor Belt

▶ Application

由于场地限制或需要大倾角提升物料，为了防止输送物料的散落，往往选择挡边输送带。该产品适用于大倾角(0° – 90°)条件下输送物料。

Due to limitations of the site or need for elevating materials with a big dip angle, we always select belts with guard boards, so as to protect delivered materials from falling down. This product could be used to transport materials in the situation with a big dip angle (0°– 90°).

输送带的骨架材质、强力，可根据用户需要选择生产，骨架材质有全棉(CC)，尼龙(NN)，涤锦(EP)

Framework textures and strength of conveyors could be manufactured according to requirements of customers. Framework textures consist of cotton (CC), nylon (NN) and polyester cotton (EP).

▶ Features

1.输送物料时，可实现大倾角至90°

During delivering materials, the dip angle could be adjusted to 90° .

2.输送量大，物料不会散落。

In case the delivery amount is large, materials still won't fall down.

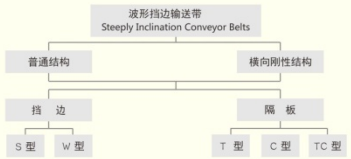
3.可由水平到倾斜，由倾斜到水平的角度过度变换输送。

Materials could be delivers from horizontal position to inclined position or vice versa.

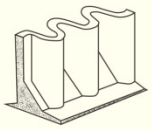
4.输送机结构简单，布置灵活，占地面积小。

Conveyors are characterized by simple structure, flexible arrangement and little floor space.

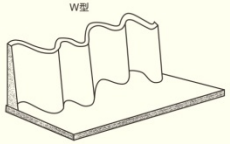
Classification



S型



W型



各种橡胶主要特点对比

橡胶名称 / 性能	丁腈胶	氯丁胶	三元乙丙胶	天然胶	丁苯胶	丙烯酸酯橡胶	硅橡胶	氟硅胶	氟橡胶
抗撕裂	G	F–G	F	E	E	B–F	B–F	B	F–G
磨耗	E	E	G	E	G	F	B–F	B	G
耐气候	B	E	E	B	B	E	E	E	E
防水	E	G	E	E	E	B	G–E	E	E
抗臭氧	B–F	E	E	B–F	B–F	E	E	E	E
耐氧	G	E	E	G	G	G	E	E	E
应变	G–E	G–E	G–E	F	F	G	F–E	G	G–E
耐酸(稀)	G	E	E	G	G	B–F	G	E	E
耐酸(浓)	G	E	E	G	G	B–F	F	G	E
耐碱(稀)	G	E	E	G	G	B–F	E	E	E
耐碱(浓)	G	E	E	G	G	B–F	E	G	P
合成润化剂	G–E	B	P	P	P	B	P	E	E
低级润滑油	E	E	P	P	P	E	G	E	E
高级润滑油	E	G	P	P	P	E	F	E	E
合成润滑剂	G	G	G–E	P	P	G	E	E	E
低级润滑油	B–F	E	E	B–F	B–F	F	G–E	E	G

E：很好　G: 好　F: 一般　B: 次的　P: 很次

以上数据仅作为输送带选型用，最终解释权归浙江东南橡股份有限公司所有。

托辊类型>DIFFERENT STANDARD ROLLER

Td75型槽形托辊组
Td75 trough roller set

- Purple
- Red
- Green
- Black

Bk型托辊

BK型托辊
BK roller

回程托辊
Return flat roller

收边托辊
The side rollers

BK-L型托辊
BK-L roller

DTⅡ型托辊
DTⅡ roller

外圆弧形托辊
Ortsede cirular roller

TKⅡ（日式油封）托辊
TKⅡ roller

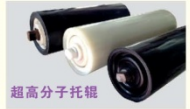
BK型托辊
BK roller

外圆弧型托辊（欧洲标准）
Outside cirular roller
(Europe standard)

托辊类型>ROLLER SERIES

梳型托辊
Comb cleaning roller

挡辊Side roller



超高分子托辊

回程梳形托辊
Return flat seleeve roller

超高分子托辊
Uhmvv-pe roller

尼龙托辊
Nylon roller

轻型防腐托辊
Light anti-corrosion idler

HDPE托辊
Hdpe roller

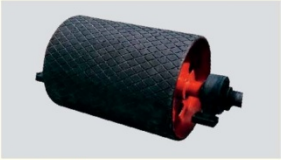
缓冲托辊
Impact idler

螺旋托辊
Spiral roller

摩擦托辊
Friction roller

不锈钢托辊
Stainless steel roller

滚筒系列 ROLLER SERIES



传动滚筒
Transmission roller

特点:

传动滚筒是传递动力的主要件，传动滚筒根据承载能力分轻、中、重三种形式，同一种滚筒同时又有几种不同的轴径和中心跨距供选用;滚筒表面有光钢面、人字型及菱形花纹橡胶覆面。人字型花纹胶面摩擦系数大、排水性好，但有方向性，安装时人字尖应与输送带运行方向一致。双向运行的输送机要采用菱形花纹，用于重要场合时一定要选用硫化橡胶覆面;用于阻燃、隔爆场合应采用防爆措施，轴承座分为整体式和分割式，并全部采用油杯，利于润滑脂润滑。

Characteristics:

Thansmission roller is the main part of power transmissionTransmission roller can be divided into light, medium and heavyThansmission roller accorder according to the bearing capacity.For the same roller, there are several different shaft radius andcentral spans and there are bright steel surfaces, herringboneand diamond pattern rubber cladding. Herringbone patternrubber surface has great friction coefficient, good drainage anddirectionality. The tip should be installed the same as the conveyorrunning direction. For two-way running conveyor, diamondpattern is adopted; when in important occasions, vulcanizedrubber cladding must be used; in fire and explosion proofoccasions corresponding measure should be adopted-classifyingth b arings into the ov rall style and fragmented, and all usingoil cup which is good for grease lubrication.

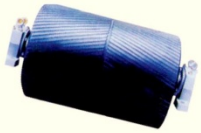
改向滚筒
Deflector roller

特点:

改向滚筒具有改变输送带的动行方向或压紧输送带，使其增大与传动滚筒的包角,具有结构紧凑、重量轻、占用少、性能可靠、外型美观、使用安全方便、在粉尘大、潮湿泥泞等恶劣条件下仍能正常工作的特点。改向滚筒适用于机械,冶金，矿山,港口码头,化工医药,水泥建材，钢铁,煤矿;滚筒表面有光钢面、包胶滚筒。

Characteristics:

Deflector roller is characterized by compact structure, light weight,little volume, reliable performance, good looks, safe and easy touse.' This kind of roller can work regularly under dusty, damp, mud,etc harsh environments; it is applied to machinery, metallurgy,mining, ports, chemical medicine, cement, steel and coal.

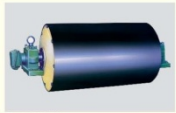


滚筒系列 ROLLER SERIES

传动滚筒
Transmission roller

调心支架
Aligning the conveyor frame

磁性滚筒
Magnetic pulley



电动滚筒
Motorized pulley

DT75型改向滚筒
DT75型Standard tail pulley

轻型改向滚筒
Light tall pulley

DT Ⅱ滚筒
Dt Ⅱ standard pulley

轻型主动滚筒
Light drive pulley

自清扫滚筒
Self-cleaningseries

包胶滚筒
Rubber outset pulley

包装
Packing

输送机系列
CONVEYOR SERIES

我公司生产的带式输送机，以燃煤电厂 及冶金厂，矿厂，水泥厂等输送设备为主，已拥有九大系列上百个品种。

Our main products are conveyor used in coal-fired power plants and metallurgical plants, mins,cement plants and now we have already own nine series and hundreds of warieties.

Dt Ⅱ 型带式输送机 ›
Dt Ⅱ fixed belt conveyor

广泛用于冶金、矿山、煤碳、港口、电站、建材、 化工、石油等各行业。由单机组成输送系统来输送物料，可输送松散物料及成品件。

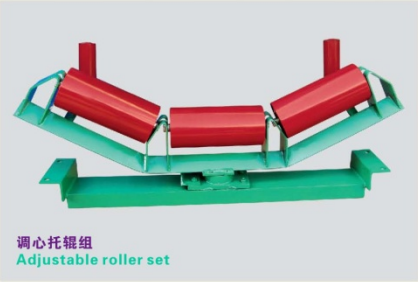
Widely used in metallurgy, mining, coal, ports, power plants, building materials, chemicals, petroleum and other industries.Composed by a single delivery system to transport material, can transport loose materials and fnished parts.

Td75型带式输送机 ›
Td75fixed belt conveyor

TD75型带式输送机用于冶金、煤炭、电力部门、港口、水泥厂、化工、轻工、粮食等部门，可输送成件物品。

Td75 Belt Conveyor is widely used in metallurgy, coal, chemistry, water, electricity, and transportation department etc. It isapplicable to transport capacity of0.25~2.5 t/ m' of lump, block, and other bulk materials. and can also transfer material in articles.

输送支架系列 › DIFFERENT STANDARD FLAME/ROLLER


调心托辊组
Adjustable roller set

CEMA标准托辊组
CEMA standard roller

拉紧器
Strainer

承重托辊组
Carrier roller set

DT Ⅱ 槽形托辊组
DT Ⅱ standard roller

JIS标准托辊组
JIS standard roller

托辊支架
Conveyer bridge

TD75型槽形托辊组
TD75standard roller

DT Ⅱ (A)托辊组
DT Ⅱ (A)standard roller

三连托辊
TRIPLE roller

清扫器系列
CLEANING SERIES

Conveyor Belt Cleaner Description:

The cleaner is more flexible when the belt iS worn out by the material thus showing uneven form, and thescraper still can be tightly fit the belt on the head pulley through irregular rotation to generate the complete effectof scraping. The modular design ensures the blades to be assembled and fixed without use any screws, maintenanceand replacement easily and quickly, especially maintaining the flatness and straightness of the blade tips.Multi-block type blades, buffer hole in the blade, suitable various belt conditions.Slot design for the blade with socket,keep bladed straight but not jump.Polyurethane blades, self-lubricating, low-friction, high wear-resistant, high-intensity,stable cleaning effect.Ensure stabile pressure between the blades and belt.

聚氨酯清扫器

安装在卸载滚筒表面，位于物料轨道的下方，物料流向之外，适应最恶劣的工作环境。作为多级清扫系统的第一阶段，一级清扫器可清除粘附在皮带上的绝大部分的物料。其独特的设计集可自行简易安装、快速的保养维修和出色的清扫效果于一体。

Alloy Belt Cleaner Series

Using the elastic performance of the rubber body itself, it can automatic control and adjust the contact pressurebetween the cleaner scraper and the conveyor belt. The buffer function of the rubber body can ensure the scraperand the running belt to clean the material without any damage of belt, in a certain appropriate range. Because thisproduces adopts the high wear -resisting special carbide scraper, and plus its better mechanical properties, extendthe products ' servicycle ; because of its compact designed structure, and rational configuration, the products isvery portable, beautiful and easy to operate; because of the interchangeability and adjustability of its spare parts, it ismore convenient to install, maintain and replace.

合金清扫器

专为条件恶劣,持续运转的传送带设计，作为清扫系统中的二级清扫器，可将皮带上的剩余部分，特别是粘附的细小颗粒清理干净。分为两种刀头:聚氨酯刀头和碳钨合金刀头。能够为您带来持续出众的清扫效果。

V- Plough Belt Cleaner

Coal fired power plants,metals(gold/copperminingeg shippingterminal,Hard rock mining, coal preparation plants,steel mill,iron ore, aggregate Three-point suspensionkeeps to plow parallel to the belt.Easily replaceable V-plow cleaning blade Eliminate blockages,reduceimpact,centralize loading and guarantee the material flow rate.

The V-plow belt cleaner is designed for the toughest mining environments.They reduce build-up on thetail and take-up pulleys to improve belt alignment problems and thus reduce belt edge damage within theconveyor system.

V型空段清扫器

主要用于清扫带式输送机改向滚筒处输送带非承载面上粘附的物料，保证输送带的清洁，防止大块物料粘附在滚筒与输送带之间对设备造成伤害。独特的刮刀形状设计，刮刀前缘可快速有效地将碎屑和水分刮起并清理出输送带，刮刀采用聚氨酯材料，耐磨损、使用时间长，更换费用低;高强度、防腐蚀索具螺旋扣可精确、方便、快捷的调整清扫器的水平位置，保证清扫器时刻处于最佳清扫状态。

Impact Bed For Conveyor Loading Area

Impact bed system is used in the loading area of the conveyor belt to replace the traditional impact idler.

It is designed to reduce shock and stress to the belt caused by the falling down materials, avoid abrasion andtear by sharp materials and prevent materials from falling and scattering.

缓冲床

用于带式输送机承载段，是缓冲托辊的替代产品。主要作用能更好的支承和保护输送带，可靠有效的避免下落物料对输送带的冲击损害和割裂。缓冲条是由高分子聚乙烯及聚氨酯硫化而成，高弹性聚氨酯缓冲层吸收下落物料对输送带和输送机架的冲击能量;高强度的金属骨架可承受大量载量的冲击。缓冲条具有阻燃抗静电的作用，摩擦系数低。适用于可燃气体的工作环境，结构紧凑，安装、维护方便，使用寿命长，不损伤输送带和机械接头。